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**QA/QC Review of  
Selected Ketone, Glycol and Diol  
Analysis of Groundwater  
from the Hooker/Ruco Superfund Site  
Hicksville, New York  
May 11, 1992**

**SUMMARY**

Groundwater samples from six monitoring well at Hooker/Ruco Superfund Site at Hicksville, New York were analyzed for selected ketone, glycol and diol compounds. The analyses included method blanks, blank spikes, matrix spikes and matrix spike duplicates (MS/MSD). These data have been reviewed and judged to be acceptable with the following exceptions: 2-ethyl-2(hydroxymethyl-1,3-propane diol; 1,2,6-trihydroxy hexane and 2,2,4,4-tetramethyl-1,3-pentanone must be flagged estimated at concentrations below 1 mg/L.

**INTRODUCTION**

Groundwater samples were collected from monitoring wells P1, F1, J1, 10593, K1, and L1 on 11/06 and 11/07/92. The samples were extracted on 11/07 and 11/08/92 with methyl tert-butyl ether (MTBE) and both the MTBE extract and the remaining aqueous sample were concentrated and analyzed for the selected compounds listed in Table 1 using flame ionization gas chromatography. MTBE extract QC included two laboratory blanks, four blank spikes and one matrix spike/matrix spike duplicate. Aqueous concentrate QC included two laboratory blanks, three blank spikes, two matrix spikes and one matrix spike/matrix spike duplicate (MS/MSD).

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## **METHODOLOGY**

The analytical method for groundwater is described in Appendix 1: *Analytical Method for the Analysis of Selected Ketone, Glycol and Diol Compounds in Groundwater, April 27, 1992.*

## **VALIDATION PROCEDURE**

The validation procedure and results are described in Appendix 2: *Selected Ketone, Glycol and Diol Compound Validation Study, April 27, 1992.*

## **SAMPLE ANALYSIS**

The analysis of groundwater samples from the Hooker/Ruco Superfund Site are presented in Appendix 3: *Analytical Results of Selected Ketone, Glycol and Diol compounds in Groundwater Samples from the Hooker/Ruco Superfund Site; Hicksville, New York, May 4, 1992.*

## **QA/QC REVIEW**

The analytical methodology involves two fractions, the MTBE extract and the aqueous concentrate. The groundwater analysis of the MTBE extract included 2 laboratory blanks, 4 blank spikes and 1 matrix spike/matrix spike duplicate (MS/MSD). The groundwater analysis of the aqueous concentrate included 2 laboratory blanks, 3 blank spikes, 2 matrix spikes and 1 matrix spike/matrix spike duplicate (MS/MSD). Table 4 shows the laboratory blank results. Tables 5a and 5b show the blank and matrix spike results. Samples were extracted within the required holding time of 7 days.

## **MTBE Extract Analysis**

### **Method Blanks**

A method blank was extracted on each day that groundwater samples were extracted. Selected compounds (Table 2) were not detected in any of the method blanks. Method blanks are summarized in Table 4.

### **Blank Spike**

Four blank spikes were prepared and analyzed at concentrations of 0.1, 0.1, 1 and 10 mg/L of each selected compound in Table 2. The percent recovery of 2,2,4,4-tetramethyl-3-pentanone at 0.1 mg/L was poor (22%). The percent recovery of dimethyl malonate ranged from 39 to 52. These recoveries, although low, are considered acceptable because of good reproducibility. All other percent recoveries ranged from 42 to 107%. Acceptable recoveries for this method are 40 to 150% recovery. Results are shown in Table 5a.

### **Matrix Spike/Matrix Spike Duplicate (MS/MSD)**

One MS/MSD was prepared and analyzed at a concentration of 1 mg/L of each selected compound in Table 3. Sample K1 MS/MSD percent recoveries ranged from 40 to 96%. Acceptable percent recoveries for this method are 40 to 150%. Results are shown in Table 5b.

## **Aqueous Concentrate Analysis**

### **Method Blanks**

A method blank was extracted on each day that groundwater samples were

extracted. Selected compounds (Table 3) were not detected in any of the method blanks. Method blanks are summarized in Table 4.

### Blank Spike

Three blank spikes were prepared and analyzed at concentrations of 0.1, 1 and 10 mg/L of each selected compound in Table 3. Recoveries of 2-ethyl-2(hydroxymethyl)-1,3-propane diol and 1,2,6-trihydroxy hexane at 0.1 mg/L were not detected. Percent recoveries of 2-ethyl-2(hydroxymethyl)-1,3-propane diol at 1 mg/L were poor (15% and 16%). Results for 2-ethyl-2(hydroxymethyl)-1,3-propane diol have been flagged estimated (E) at concentrations below 1 mg/L. All other percent recoveries ranged from 47 to 142%. Acceptable recoveries for this method are 40 to 150% recovery. Results are shown in Table 5b.

### Matrix Spike

Two matrix spikes were prepared and analyzed at concentrations of 1 and 4 mg/L of each selected compound in Table 3. The percent recovery of 1,2,6-trihydroxy hexane at 1 mg/L for K1 Spike and 10593 Spike were 26 and 30%, respectively. These results at low concentrations should be considered suspect. Results for 1,2,6-trihydroxy hexane have been flagged estimated (E) at concentration below 1 mg/L. All other percent recoveries ranged from 57 to 139%. Results are shown in Table 5b.

### Matrix Spike/Matrix Spike Duplicate (MS/MSD)

One MS/MSD was prepared and analyzed at a concentration of 1 mg/L of each selected compound in Table 3. Sample K1 MS/MSD percent recoveries of 2-ethyl-2(hydroxymethyl)-1,3-propane diol; 1,2,6-trihydroxy hexane were; and triethylene glycol were: 16 and 15%; 20 and 19%; and 36 and 35%, respectively. All other percent recoveries of sample K1 MS/MSD range from 54 to 113%. Acceptable percent

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Table 1.  
Selected Ketone, Glycol and Diol Compounds

|   |  |
|---|--|
| 2,2,4,4-tetramethyl-1,3-pentanone             | 1,3-butane diol                              |
| 2-ethoxy ethanol                              | 2,2-dimethyl-1,3-propane diol                |
| 2,6-dimethyl-4-heptanol                       | dipropylene glycol                           |
| 2-ethyl-1-hexanol                             | 1,4-butane diol                              |
| dimethyl malonate                             | diethylene glycol                            |
| hexanoic acid                                 | 1,6-hexane diol                              |
| 2,2,4-trimethyl-1,3-pentane diol              | e-caprolactam                                |
| 2-ethyl hexanoic acid                         | triethylene glycol                           |
| heptanoic acid                                | <u>cis,trans</u> -1,4-cyclohexane dimethanol |
| octanoic acid                                 | 1,2,6-trihydroxyhexane                       |
| bis(2-ethylhexyl)adipate                      | 1-methyl-2-pyrrolidinone                     |
| 1,2-propane diol                              | ethylene glycol                              |
| 2-ethyl-2(hydroxymethyl)-<br>1,3-propane diol | 2-ethoxyethyl acetate                        |

recoveries for this method are 40 to 150%. Results are shown in Table 5b.

### **Total Organic Carbon Analysis**

Total organic carbon (TOC) analyses was performed on the groundwater samples on 11/11/91. The analyses included 1 blank deionized (DI) water spike, 1 matrix spike (F1) and 1 reference standard. The percent recoveries of the DI spike, matrix spike and reference standard were: 120%; 110%; and 106% respectively. The results are shown in Table 6.

### **CONCLUSION**

The analytical data has been reviewed and the following compounds have been identified as estimated (E) at concentrations below 1 mg/L: 2-ethyl-2(hydroxymethyl-1,3-propane diol; 1,2,6-trihydroxy hexane and 2,2,4,4-tetramethyl-1,3-pentanone. These compounds were not detected in the groundwater samples at or above 0.1 mg/L, however, the values have been flagged estimated (E). These data have been judged acceptable with the additional qualifiers. See Tables 7 and 8 for updated analytical results showing qualified data.

**Table 2.**  
**MTBE Extractable Compounds**

**2,2,4,4-Tetramethyl-1,3-pentanone**

**2-Ethoxyethyl acetate**

**2-Ethoxy ethanol**

**2,6-Dimethyl-4-heptanol**

**2-Ethyl-1-hexanol**

**Dimethyl malonate**

**Hexanoic acid**

**2,2,4-Trimethyl-1,3-pentane diol**

**2-Ethyl hexanoic acid**

**Heptanoic acid**

**Octanoic acid**

**bis(2-Ethylhexyl)adipate**

**Table 3.**  
**Aqueous Extract (after MTBE extraction) Compounds**

1,2-propane diol  
ethylene glycol  
1-methyl-2-pyrrolidinone  
1,3-butane diol  
2,2-dimethyl-1,3-propane diol  
dipropylene glycol  
1,4-butane diol  
diethylene glycol  
1,6-hexane diol  
ε-caprolactam  
triethylene glycol  
cis,trans-1,4-cyclohexane dimethanol  
2-ethyl-2(hydroxymethyl)-1,3-propane diol  
1,2,6-trihydroxyhexane



Table 4.  
Method Blank Results

| Parameter                                 | Laboratory<br>Blank<br>ug/mL<br>Date 11/07/91 | Laboratory<br>Blank<br>ug/mL<br>11/08/91 |
|---|---|--|
| <b>MTBE Extract</b>                       |   |  |
| 2,2,4,4-tetramethyl-3-pentanone           | ND 0.1  | ND 0.1                                   |
| 2,6-dimethyl-4-heptanol                   | ND 0.1  | ND 0.1                                   |
| 2-ethyl-1-hexanol                         | ND 0.1  | ND 0.1                                   |
| dimethyl malonate                         | ND 0.1  | ND 0.1                                   |
| hexanoic acid                             | ND 0.1  | ND 0.1                                   |
| 2,2,4-trimethyl-1,3-pentane diol          | ND 0.1  | ND 0.1                                   |
| 2-ethyl-hexanoic acid                     | ND 0.1  | ND 0.1                                   |
| heptanoic acid                            | ND 0.1  | ND 0.1                                   |
| octanoic acid                             | ND 0.1  | ND 0.1                                   |
| bis(2-ethylhexyl) adipate                 | ND 0.1  | ND 0.1                                   |
| <b>Aqueous Concentrate</b>                |   |  |
| 2,2-dimethyl-1,3-propane diol             | ND 0.1  | ND 0.1                                   |
| 1,2-propane diol                          | ND 0.1  | ND 0.1                                   |
| ethylene glycol                           | ND 0.1  | ND 0.1                                   |
| 1-methyl-2-pyrrolidinone                  | ND 0.1  | ND 0.1                                   |
| 1,3-butane diol                           | ND 0.1  | ND 0.1                                   |
| 2,2-dimethyl-1,3-propane diol             | ND 0.1  | ND 0.1                                   |
| dipropylene glycol                        | ND 0.1  | ND 0.1                                   |
| 1,4-butane diol                           | ND 0.1  | ND 0.1                                   |
| diethylene glycol                         | ND 0.1  | ND 0.1                                   |
| 1,6-hexane diol                           | ND 0.1  | ND 0.1                                   |
| ε-caprolactam                             | ND 0.1  | ND 0.1                                   |
| triethylene glycol                        | ND 0.1  | ND 0.1                                   |
| cis/trans-1,4-cyclohexane dimethanol      | ND 0.1  | ND 0.1                                   |
| cis/trans-1,4-cyclohexane dimethanol      | ND 0.1  | ND 0.1                                   |
| 2-ethyl-2(hydroxymethyl)-1,3-propane diol | ND 0.1  | ND 0.1                                   |
| 1,2,6-trihydroxy hexane                   | ND 0.1  | ND 0.1                                   |

ND x is defined as not detected at or above x.

Table 5a.  
MTBE Extract  
Spike Recovery Data  
Percent Recovery (%)

| Parameter                        | Blank<br>Spike<br>0.1 ppm | Blank<br>Spike<br>10 ppm | K1<br>Spike<br>1 ppm | K1<br>Spike<br>1 ppm | Blank<br>Spike<br>0.1 ppm | Blank<br>Spike<br>1 ppm |
|----------------------------------|---------------------------|--------------------------|----------------------|----------------------|---------------------------|-------------------------|
| 2,2,4,4-tetramethyl-3-pentanone  | 42                        | 76                       | 49                   | 46                   | 22                        | 66                      |
| 2,6-dimethyl-4-heptanol          | 73                        | 92                       | 75                   | 73                   | 60                        | 79                      |
| 2-ethyl-1-hexanol                | 82                        | 92                       | 79                   | 77                   | 69                        | 81                      |
| dimethyl malonate                | 48                        | 52                       | 41                   | 40                   | 39                        | 46                      |
| hexanoic acid                    | 107                       | 91                       | 81                   | 82                   | 100                       | 91                      |
| 2,2,4-trimethyl-1,3-pentane diol | 59                        | 87                       | 57                   | 61                   | 56                        | 72                      |
| 2-ethyl-hexanoic acid            | 60                        | 91                       | 82                   | 86                   | 57                        | 76                      |
| heptanoic acid                   | 66                        | 88                       | 77                   | 81                   | 60                        | 74                      |
| octanoic acid                    | 69                        | 88                       | 81                   | 92                   | 63                        | 75                      |
| bis(2-ethylhexyl) adipate        | 89                        | 100                      | 85                   | 96                   | 88                        | 92                      |

Table 5b.  
Aqueous Concentrate  
Spike Recovery Data  
Percent Recovery (%)

| Parameter                                 | Blank<br>Spike<br>0.1 ppm | Blank<br>Spike<br>10 ppm | K1<br>Spike<br>1 ppm | K1<br>Spike<br>1 ppm | Blank<br>Spike<br>1 ppm | K1<br>Spike<br>4 ppm | K1<br>Spike<br>1 ppm | 10593<br>Spike<br>1 ppm |
|---|---------------------------|--------------------------|----------------------|----------------------|-------------------------|----------------------|----------------------|-------------------------|
| 1,2-propane diol                          | 89                        | 101                      | 80                   | 82                   | 110                     | 116                  | 133                  | 117                     |
| ethylene glycol                           | 97                        | 104                      | 67                   | 71                   | 123                     | 139                  | 151                  | 152                     |
| 1-methyl-2-pyrrolidinone                  | 84                        | 96                       | 80                   | 81                   | 91                      | 94                   | 96                   | 80                      |
| 1,3-butane diol                           | 83                        | 95                       | 74                   | 81                   | 100                     | 104                  | 110                  | 94                      |
| 2,2-dimethyl-1,3-propane diol             | 93                        | 106                      | 81                   | 89                   | 90                      | 105                  | 138                  | 117                     |
| dipropylene glycol                        | 86                        | 102                      | 73                   | 78                   | 142                     | 124                  | 116                  | 112                     |
| 1,4-butane diol                           | 88                        | 95                       | 103                  | 113                  | 101                     | 106                  | 100                  | 96                      |
| diethylene glycol                         | 95                        | 90                       | 98                   | 97                   | 74                      | 82                   | 93                   | 119                     |
| 1,6-hexane diol                           | 80                        | 92                       | 72                   | 70                   | 90                      | 99                   | 85                   | 80                      |
| e-caprolactam                             | 82                        | 94                       | 66                   | 62                   | 95                      | 96                   | 77                   | 78                      |
| triethylene glycol                        | 106                       | 91                       | 36                   | 35                   | 106                     | 152                  | 88                   | 80                      |
| cis/trans-1,4-cyclohexane dimethanol      | 70                        | 76                       | 55                   | 55                   | 107                     | 105                  | 88                   | 99                      |
| cis/trans-1,4-cyclohexane dimethanol      | 76                        | 79                       | 54                   | 54                   | 110                     | 109                  | 72                   | 67                      |
| 2-ethyl-2(hydroxymethyl)-1,3-propane diol | 0                         | 50                       | 16                   | 15                   | 92                      | 84                   | 57                   | 57                      |
| 1,2,6-trihydroxy hexane                   | 0                         | 47                       | 20                   | 19                   | 121                     | 114                  | 26                   | 30                      |

**Table 6.**  
**Total Organic Carbon**  
**Spike Recovery Data**

| Identification     | Amount<br>Added<br>mg/L | Amount<br>Found<br>mg/L | Spike<br>Recovery<br>% |
|--------------------|-------------------------|-------------------------|------------------------|
| Blank Spike        | 1000                    | 1200                    | 120%                   |
| Sample F1 Spike    | 1                       | 1.1                     | 110%                   |
| Reference Standard | 400                     | 420                     | 106%                   |

Table 7.  
MTBE Extract  
Analytical Results  
mg/L  
Qualified Data

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| Parameter                        | P1         | F1         | J1         | 10593      | K1         | L1         |
|----------------------------------|------------|------------|------------|------------|------------|------------|
| Date                             | 11/06/91   | 11/06/91   | 11/06/91   | 11/07/91   | 11/07/91   | 11/07/91   |
| 2,2,4,4-tetramethyl-3-pentanone  | ND 0.1 (E) | ND 0.1 (E) | ND 0.1 (E) | ND 0.1 (E) | ND 0.1 (E) | ND 0.1 (E) |
| 2,6-dimethyl-4-heptanol          | ND 0.1     | 1.3        | 0.1        | ND 0.1     | ND 0.1     | ND 0.1     |
| 2-ethyl-1-hexanol                | ND 0.1     | ND 0.1     | ND 0.1     | ND 0.1     | ND 0.1     | ND 0.1     |
| dimethyl malonate                | ND 0.1     | ND 0.1     | ND 0.1     | ND 0.1     | ND 0.1     | ND 0.1     |
| hexanoic acid                    | ND 0.1     | ND 0.1     | ND 0.1     | ND 0.1     | ND 0.1     | ND 0.1     |
| 2,2,4-trimethyl-1,3-pentane diol | 0.2        | 1.1        | 0.3        | ND 0.1     | ND 0.1     | ND 0.1     |
| 2-ethyl-hexanoic acid            | 0.4        | 4.0        | 0.1        | ND 0.1     | ND 0.1     | ND 0.1     |
| heptanoic acid                   | ND 0.1     | ND 0.1     | ND 0.1     | ND 0.1     | ND 0.1     | ND 0.1     |
| octanoic acid                    | ND 0.1     | ND 0.1     | ND 0.1     | ND 0.1     | 0.1        | ND 0.1     |
| bis(2-ethylhexyl) adipate        | ND 0.1     | ND 0.1     | ND 0.1     | ND 0.1     | ND 0.1     | ND 0.1     |
| 2,2-dimethyl-1,3-propane diol    | 0.5        | 31         | 1.5        | 0.3        | 0.1        | ND 0.1     |

ND x is defined as not detected at or above x.

Table 8.  
Aqueous Concentrate  
Analytical Results  
mg/L  
Qualified Data

| Parameter                                 | Date | P1<br>11/06/91 | F1<br>11/06/91 | J1<br>11/06/91 | 10593<br>11/07/91 | K1<br>11/07/91 | L1<br>11/07/91 |
|---|------|----------------|----------------|----------------|-------------------|----------------|----------------|
| 1,2-propane diol                          |      | ND 0.1         | ND 0.1         | ND 0.1         | ND 0.1            | ND 0.1         | ND 0.1         |
| ethylene glycol                           |      | ND 0.1         | ND 0.1         | 0.1            | 0.1               | 0.1            | ND 0.1         |
| 1-methyl-2-pyrrolidinone                  |      | ND 0.1         | ND 0.1         | ND 0.1         | ND 0.1            | ND 0.1         | ND 0.1         |
| 1,3-butane diol                           |      | ND 0.1         | ND 0.1         | ND 0.1         | ND 0.1            | ND 0.1         | ND 0.1         |
| 2,2-dimethyl-1,3-propane diol             |      | 5.3            | 190            | 4.9            | 4.3               | 2.1            | 0.1            |
| dipropylene glycol                        |      | ND 0.1         | ND 0.1         | ND 0.1         | 0.1               | ND 0.1         | ND 0.1         |
| 1,4-butane diol                           |      | ND 0.1         | ND 0.1         | ND 0.1         | ND 0.1            | ND 0.1         | ND 0.1         |
| diethylene glycol                         |      | ND 0.1         | ND 0.1         | ND 0.1         | 0.3               | 0.2            | 0.1            |
| 1,6-hexane diol                           |      | ND 0.1         | ND 0.1         | ND 0.1         | ND 0.1            | ND 0.1         | ND 0.1         |
| e-caprolactam                             |      | ND 0.1         | ND 0.1         | ND 0.1         | ND 0.1            | ND 0.1         | ND 0.1         |
| triethylene glycol                        |      | ND 0.1         | ND 0.1         | ND 0.1         | 0.2               | 0.1            | 0.1            |
| cis/trans-1,4-cyclohexane dimethanol      |      | ND 0.1         | ND 0.1         | ND 0.1         | ND 0.1            | ND 0.1         | ND 0.1         |
| cis/trans-1,4-cyclohexane dimethanol      |      | ND 0.1         | ND 0.1         | ND 0.1         | ND 0.1            | ND 0.1         | ND 0.1         |
| 2-ethyl-2(hydroxymethyl)-1,3-propane diol |      | ND 0.1 (E)     | ND 0.1 (E)     | ND 0.1 (E)     | ND 0.1 (E)        | ND 0.1 (E)     | ND 0.1 (E)     |
| 1,2,6-trihydroxy hexane                   |      | ND 0.1 (E)     | ND 0.1 (E)     | ND 0.1 (E)     | ND 0.1 (E)        | ND 0.1 (E)     | ND 0.1 (E)     |

ND x is defined as not detected at or above x.

**QA/QC Review  
of Method Validation for  
the Analysis of Selected  
Ketone, Glycol and Diol Compounds  
May 4, 1992**

**INTRODUCTION**

A method validation for determining selected ketone, glycol and diol compounds in groundwater at a method detection limit of 100 ug/L has been reviewed. The validation consisted of three matrix spike levels extracted and analyzed in triplicate. The extracts were analyzed for selected ketone, glycol, and diol compounds (Tables 1 and 2) using GC/FID. Table 1 shows the compounds extracted by methyl tert-butyl ether (MTBE). Table 2 shows compounds that are concentrated in the aqueous phase, after MTBE extraction. These data have been reviewed and judged acceptable with the following exceptions: 2,2,4,4-tetramethyl-1,3-pentanone and 2,2,4-trimethyl-1,3-pentane diol must be flagged estimated at concentrations below 1 mg/L and 2-ethoxyethyl acetate has been judged unacceptable.

**METHODOLOGY**

The analytical method for ground water is described in Appendix 1: *Analytical Method for the Analysis of Selected Ketone, Glycol and Diol Compounds in Ground Water, April 27, 1992.*

**VALIDATION PROCEDURE**

The validation procedure and results are described in Appendix 2: *Selected Ketone, Glycol and Diol Compound Validation Study, April 27, 1992.*

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The validation procedure included 5 method blanks and 15 matrix spike analyses results. Tables 3a and 3b show the results of the matrix spike samples.

### Matrix Spikes

Samples were spiked at 0.1, 1, and 10 mg/L of each of the selected ketone, glycol and diol compounds listed in Tables 1 and 2. MTBE extract percent recoveries, mean percent recoveries, and percent relative standard deviations are shown in Table 3a. Aqueous concentrate percent recoveries, mean percent recoveries, and percent relative standard deviations are shown in Table 3b.

**MTBE Extract:** Method accuracy is measured by percent recovery. The mean percent recoveries ranged from 4-126%. Acceptable percent recovery limits for this method are 60-130%. Validation recoveries for 2-ethoxyethyl acetate (4%) and 2,2,4-trimethyl-1,3-pentane diol (34%) were below the acceptable limits. This method is not suitable for 2-ethoxyethyl acetate based on recovery performance. The method performance for 2,2,4-trimethyl-1,3-pentane diol is variable, based on recovery fluctuations. This method is capable of extracting and analyzing for 2,2,4-trimethyl-1,3-pentane diol in ground water, however, matrix spike recoveries must be reviewed to verify extraction and analysis efficiency. Acceptable percent recoveries for all other compounds listed in Table 1 are within acceptable limits.

Method precision is measured by relative percent deviation (%RSD). The %RSD ranged from 9.6-29%. Acceptable %RSD values are below 20%. Two compounds, 2,2,4,4-tetramethyl-1,3-pentanone (29%) and hexanoic acid (21%) were reported with %RSD values greater than 20%. The percent recoveries for 2,2,4-trimethyl-1,3-pentane diol were variable and contained 2 values below the detection limit, therefore, no %RSD was calculated. These results indicate that spike recoveries for these compounds are variable. Percent recoveries of these compounds should be closely monitored. Validation %RSD values for all other

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compounds listed in Table 1 are within acceptable limits.

**Aqueous Concentrate:** Method accuracy is measured by percent recovery. The mean percent recoveries ranged from 85-120%. Acceptable percent recovery limits for this method are 60-130%. Validation percent recoveries for all compounds shown in Table 2 are within acceptable limits.

Method precision is measured by relative percent deviation (%RSD). The %RSD ranged from 3.7-12%. Acceptable %RSD values are below 20%. Validation %RSD values for all compounds shown in Table 2 are with acceptable limits.

## **CONCLUSION**

The method validation data has been reviewed. The method performance for all compounds, other than 2-ethoxyethyl acetate; 2,2,4,4-tetramethyl-1,3-pentanone; and 2,2,4-trimethyl-1,3-pentane diol listed in Tables 1 and 2 are judged acceptable. The method performance for 2-ethoxyethyl acetate has been judged unacceptable. The method performance for 2,2,4,4-tetramethyl-1,3-pentanone and 2,2,4-trimethyl-1,3-pentane diol are poor at low concentrations and should be flagged estimated at concentrations below 1 mg/L.

**Table 1.**  
**MTBE Extractable Compounds**

**2,2,4,4-Tetramethyl-1,3-pentanone**

**2-Ethoxyethyl acetate**

**2-Ethoxy ethanol**

**2,6-Dimethyl-4-heptanol**

**2-Ethyl-1-hexanol**

**Dimethyl malonate**

**Hexanoic acid**

**2,2,4-Trimethyl-1,3-pentane diol**

**2-Ethyl hexanoic acid**

**Heptanoic acid**

**Octanoic acid**

**bis(2-Ethylhexyl)adipate**

**Table 2.**  
**Aqueous Concentrate Compounds**

1,2-propane diol  
ethylene glycol  
1-methyl-2-pyrrolidinone  
1,3-butane diol  
2,2-dimethyl-1,3-propane diol  
dipropylene glycol  
1,4-butane diol  
diethylene glycol  
1,6-hexane diol  
ε-caprolactam  
triethylene glycol  
cis,trans-1,4-cyclohexane dimethanol  
2-ethyl-2(hydroxymethyl)-1,3-propane diol  
1,2,6-trihydroxyhexane

Table 3a.  
Matrix Spike Percent Recovery  
and Percent Relative Deviations  
for MTBE Extractable Compounds

| Parameter                        | Spike<br>Run | Percent Recovery |     |     |       |     |     |        |     |     | Mean<br>% Rec | %<br>RSD |
|----------------------------------|--------------|------------------|-----|-----|-------|-----|-----|--------|-----|-----|---------------|----------|
|                                  |              | 0.1 ppm          |     |     | 1 ppm |     |     | 10 ppm |     |     |               |          |
|                                  |              | 1                | 2   | 3   | 1     | 2   | 3   | 1      | 2   | 3   |               |          |
| 2,2,4,4-tetramethyl-3-pentanone  |              | 36               | 42  | 35  | 63    | 53  | 59  | 74     | 81  | 81  | 58            | 29       |
| 2-ethoxyethyl acetate            |              | 0                | 0   | 0   | 6     | 6   | 6   | 6      | 7   | 6   | 4             | NC       |
| 2-ethoxy ethanol                 |              | 65               | 81  | 88  | 74    | 75  | 74  | 71     | 76  | 75  | 76            | 8.0      |
| 2,6-dimethyl-4-heptanol          |              | 79               | 98  | 97  | 94    | 100 | 97  | 110    | 114 | 110 | 100           | 10       |
| 2-ethyl-1-hexanol                |              | 94               | 114 | 122 | 103   | 110 | 108 | 116    | 121 | 119 | 112           | 8.5      |
| dimethyl malonate                |              | 56               | 69  | 76  | 63    | 63  | 62  | 61     | 66  | 65  | 65            | 8.1      |
| hexanoic acid                    |              | 76               | 54  | 59  | 82    | 97  | 97  | 100    | 120 | 106 | 100           | 21       |
| 2,2,4-trimethyl-1,3-pentane diol |              | 58               | 0   | 0   | 70    | 62  | 51  | 23     | 24  | 21  | 34            | NC       |
| 2-ethyl hexanoic acid            |              | 100              | 94  | 107 | 89    | 107 | 105 | 107    | 124 | 112 | 107           | 9.6      |
| heptanoic acid                   |              | 97               | 85  | 97  | 88    | 102 | 101 | 104    | 123 | 109 | 105           | 11       |
| octanoic acid                    |              | 113              | 104 | 123 | 88    | 107 | 105 | 107    | 130 | 113 | 109           | 11       |
| bis-(2-ethylhexyl) adipate       |              | 109              | 115 | 115 | 123   | 137 | 135 | 128    | 139 | 136 | 126           | 11       |

NC is defined as not calculated.

**Table 3b.**  
**Matrix Spike Percent Recovery**  
**and Percent Relative Deviations**  
**for Aqueous Concentrate Compounds**

| Parameter                                 | Spike<br>Run | Percent Recovery |     |     |       |     |     |        |     |     | Mean<br>% Rec | %<br>RSD |
|---|--------------|------------------|-----|-----|-------|-----|-----|--------|-----|-----|---------------|----------|
|   |              | 0.1 ppm          |     |     | 1 ppm |     |     | 10 ppm |     |     |               |          |
|   |              | 1                | 2   | 3   | 1     | 2   | 3   | 1      | 2   | 3   |               |          |
| 1,2-propane diol                          |              | 86               | 83  | 96  | 110   | 105 | 115 | 99     | 98  | 100 | 99            | 9.6      |
| ethylene glycol                           |              | 80               | 87  | 79  | 110   | 100 | 112 | 96     | 95  | 97  | 95            | 12       |
| 1-methyl-2-pyrrolidinone                  |              | 105              | 98  | 109 | 99    | 103 | 107 | 96     | 94  | 97  | 101           | 5.0      |
| 1,3-butane diol                           |              | 97               | 91  | 101 | 112   | 112 | 116 | 99     | 97  | 101 | 103           | 7.8      |
| 2,2-dimethyl-1,3-propane diol             |              | 96               | 101 | 102 | 93    | 92  | 97  | 87     | 85  | 90  | 94            | 5.8      |
| dipropylene glycol                        |              | 87               | 95  | 97  | 116   | 113 | 117 | 115    | 103 | 103 | 105           | 11       |
| 1,4-butane diol                           |              | 91               | 99  | 97  | 120   | 114 | 119 | 111    | 107 | 111 | 108           | 9.5      |
| diethylene glycol                         |              | 82               | 88  | 84  | 112   | 106 | 115 | 104    | 102 | 104 | 100           | 12       |
| 1,6-hexane diol                           |              | 87               | 93  | 93  | 109   | 104 | 110 | 101    | 97  | 102 | 100           | 7.2      |
| ε-caprolactam                             |              | 102              | 113 | 107 | 107   | 101 | 107 | 103    | 101 | 103 | 105           | 3.7      |
| triethylene glycol                        |              | 94               | 98  | 88  | 111   | 103 | 113 | 109    | 104 | 109 | 103           | 8.0      |
| cis/trans-1,4-cyclohexane dimethanol      |              | 91               | 94  | 96  | 83    | 80  | 83  | 82     | 79  | 81  | 85            | 7.1      |
| cis/trans-1,4-cyclohexane dimethanol      |              | 102              | 105 | 104 | 87    | 84  | 87  | 84     | 82  | 85  | 91            | 10       |
| 2-ethyl-2(hydroxymethyl)-1,3-propane diol |              | 0                | 0   | 0   | 121   | 117 | 129 | 115    | 115 | 120 | 120           | 4.9      |
| 1,2,6-trihydroxy hexane                   |              | 0                | 0   | 0   | 91    | 89  | 101 | 102    | 104 | 108 | 100           | 7.4      |

NC is defined as not calculated.

## Appendix 1

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**Analytical Method for Analysis of  
Selected Ketone, Glycol, and Diol  
Compounds in Groundwater  
April 27, 1992**

**SCOPE AND APPLICATION**

This method is used to determine the concentration of selected ketone, glycol, and diol compounds in groundwater (Table 1). The method detection limit determined for all the compounds shown in Table 1 from reagent water is 100 ug/L.

**SUMMARY OF METHOD**

This method provides liquid/liquid extraction procedures and gas chromatographic conditions for the detection of selected ketone, glycol and diol compounds (Table 1). SW-846 3rd Edition Method 3510 (Separatory Funnel Liquid-Liquid Extraction) is used to extract compounds listed in Table 2 using methyl tert-butyl ether (MTBE) from ground water samples. The MTBE extract is concentrated using a rotary evaporator to less than 10 mL and the final volume is adjusted to 10 mL with MTBE. A 3 uL aliquot is injected onto a gas chromatograph equipped with a acid modified polyethylene glycol (DB-FFAP) mega-bore capillary column and a flame ionization detector (GC/FID). After MTBE solvent extraction, the remaining aqueous sample is concentrated to 10 mL using a rotary evaporator under vacuum. A 3 uL aliquot of the concentrated aqueous sample is injected into a gas chromatograph equipped with a polyethylene glycol (DB-

WAX) mega-bore capillary column and a flame ionization detector (GC/FID).

## **APPARATUS AND MATERIALS**

### **Gas Chromatograph:**

**Gas Chromatograph:** Analytical system complete with gas chromatograph suitable for on-column injections and all required accessories, including detectors, column supplies, recorder, gases and syringes. A data system for measuring peaks heights and/or areas is also used.

**Column:** For analyses of MTBE extract, a DB-FFAP (acid modified polyethylene glycol) fused silica mega-bore capillary column, 30 m x 0.53 mm i.d., 1.0 um film thickness (J&W Scientific, or equivalent). For analyses of aqueous concentrate, a DB-WAX (polyethylene glycol) fused silica mega-bore capillary column, 30 m x 0.53 mm i.d., 1.0 um film thickness (J&W Scientific, or equivalent).

**Detector:** Flame ionization detector (FID).

### **Rotary-Evaporator:**

A rotary-evaporator capable of maintaining a water bath temperature of 55°C and a vacuum efficiency to concentrate aqueous sample.



**Laboratory Glassware:**

**Volumetric Flasks:** 10, 50, and 100 mL ground-glass stopper.

**Separatory Funnel:** 2-Liter with teflon stopper

**Round Bottom Flask:** 1-Liter

**Microsyringe:**

**10 uL.**

**Solvents:**

**Methyl tert-butyl ether (MTBE) and methanol pesticide grade (or equivalent).**

**Calibration Standards:**

**Calibration standards at a minimum of five concentration levels of compounds listed in Table 1 are prepared through dilution of the stock standards with methanol. Initially, a five point calibration will be analyzed to verify linearity. After linearity has been demonstrated, a three point calibration will be performed prior to analysis. One of the concentration levels should be at a concentration near, but above, the method detection limit. The remaining concentration levels should correspond to the expected range of concentrations found in real samples or should define the working range of the GC. Calibration solutions must be replaced after six months, or sooner, if comparison with check standards indicates a problem.**

a 20-50% methanol:water solution. The methanol/water extract is stored at 4°C prior to analysis. Figure 1 shows a flow diagram of the analytical method.

#### Gas Chromatography Conditions for MTBE Extract:

**Column:** Set the carrier gas (helium) linear velocity at 20 cm/sec. Column temperature is set to 60°C initially. The initial temperature should be maintained for 1 minute and then ramped at a rate of 4°C/minute to a final temperature of 230°C. The final temperature should be held for at least 15 minutes. The complete oven profile is given in Table 6.

#### Calibration for MTBE Extract:

Five concentration levels of semi-volatile compounds (Table 2) must be used for initial calibration of the GC system. The initial calibration curve is comprised of 2.5, 5, 10, 50, and 100 ug/mL concentrations. Once linearity is established, a three point calibration consisting of a 2.5, 10, 100 ug/mL standards will be used.

#### Gas Chromatographic Analysis of MTBE Extracts:

The elution times of the semi-volatile compounds are shown in Table 4. Figure 2 shows a sample of a GC chromatogram. The sample peak must be within +/- 0.05 minutes to be considered as positive identification. The sample area response of analyte must be within the calibration range. If the area is above the calibration range, a dilution must be performed and re-analyzed.

Calculations are performed using linear regression analysis. The area response is

plotted versus analyte concentration using first order regression. The expression  $y=mx+b$  is used to calculate sample concentration by:

$$x = (y-b)/m$$

where  $x$  is defined as the concentration in ug/L

$y$  is defined as the area response

$b$  is defined as the y-intercept of the calibration curve

$m$  is defined as the slope of the calibration curve

#### Gas Chromatography Conditions for Aqueous Extract:

**Column:** Set the carrier gas (helium) linear velocity at 20 cm/sec. Column temperature is set to 60°C initially. The initial temperature should be maintained for 1 minute and then ramped at a rate of 4°C/minute to a final temperature of 220°C. The final temperature should be held for at least 15 minutes. The complete oven profile is given in Table 7.

#### Calibration for Aqueous Extract:

Five concentration levels of semi-volatile compounds (Table 3) must be used for initial calibration of the GC system. The initial calibration curve is comprised of 2.5, 5, 10, 50, and 100 ug/mL concentrations. Once linearity is established, a three point calibration consisting of a 2.5, 10, 100 ug/mL will be used.

#### Gas Chromatographic Analysis of Aqueous Extracts:

The elution times of the semi-volatile compounds are shown in Table 5. Figure 3

shows a sample of a GC chromatogram. The sample peak must be within +/- 0.05 minutes to be considered as a positive identification. The sample area response of analyte must be within the calibration range. If the area is above the calibration range, a dilution must be performed and re-analyzed.

Calculations are performed using linear regression analysis. The area response is plotted versus analyte concentration using first order regression. The expression  $y=mx+b$  is used to calculate sample concentration by:

$$x = (y-b)/m$$

where  $x$  is defined as the concentration in ug/L

$y$  is defined as the area response

$b$  is defined as the y-intercept of the calibration curve

$m$  is defined as the slope of the calibration curve

Figure 1.  
FLOW DIAGRAM OF ANALYTICAL METHOD

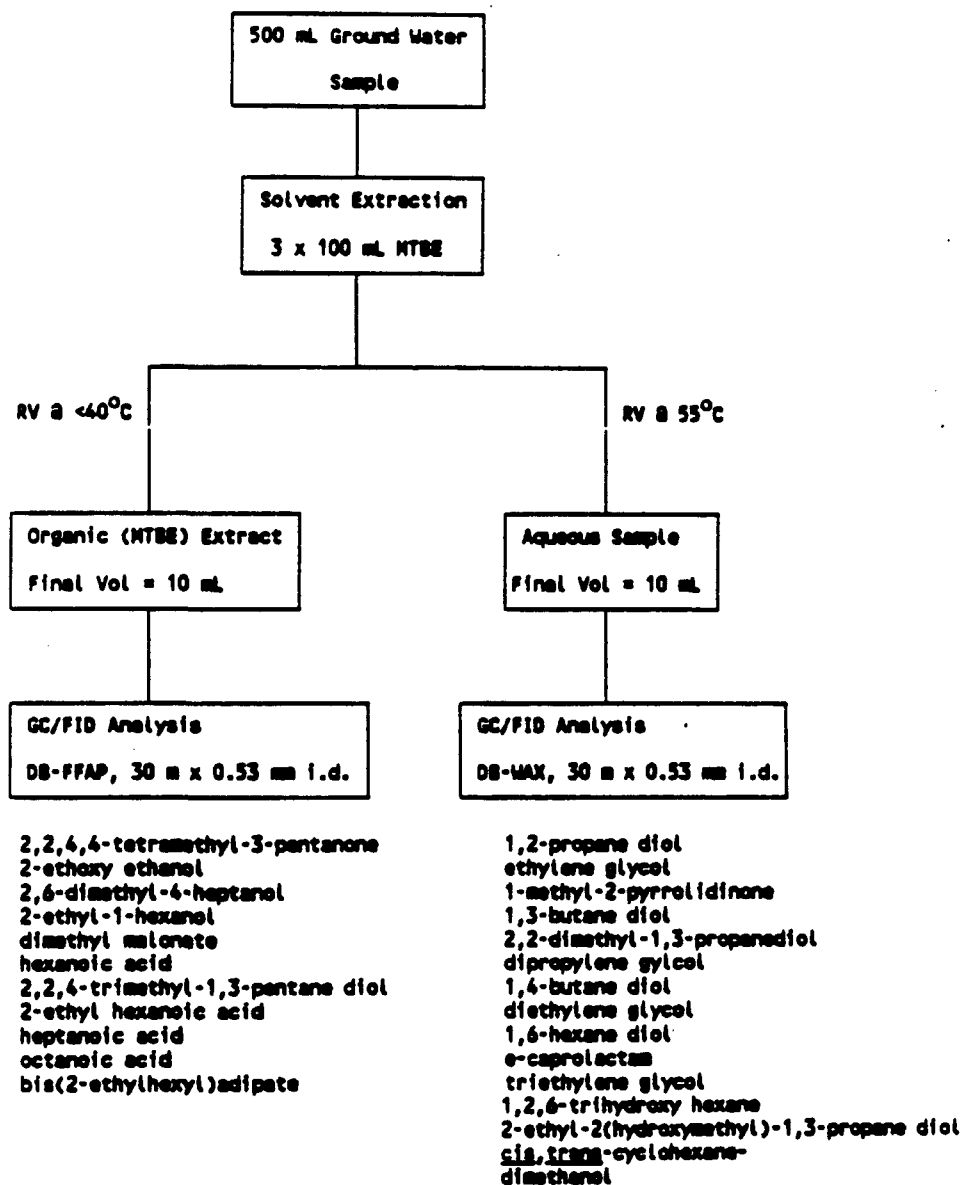


Figure 2.  
Gas Chromatogram of  
MTBE Extract

• RUN 8 551 SEP 27, 1991 11:26:03  
START

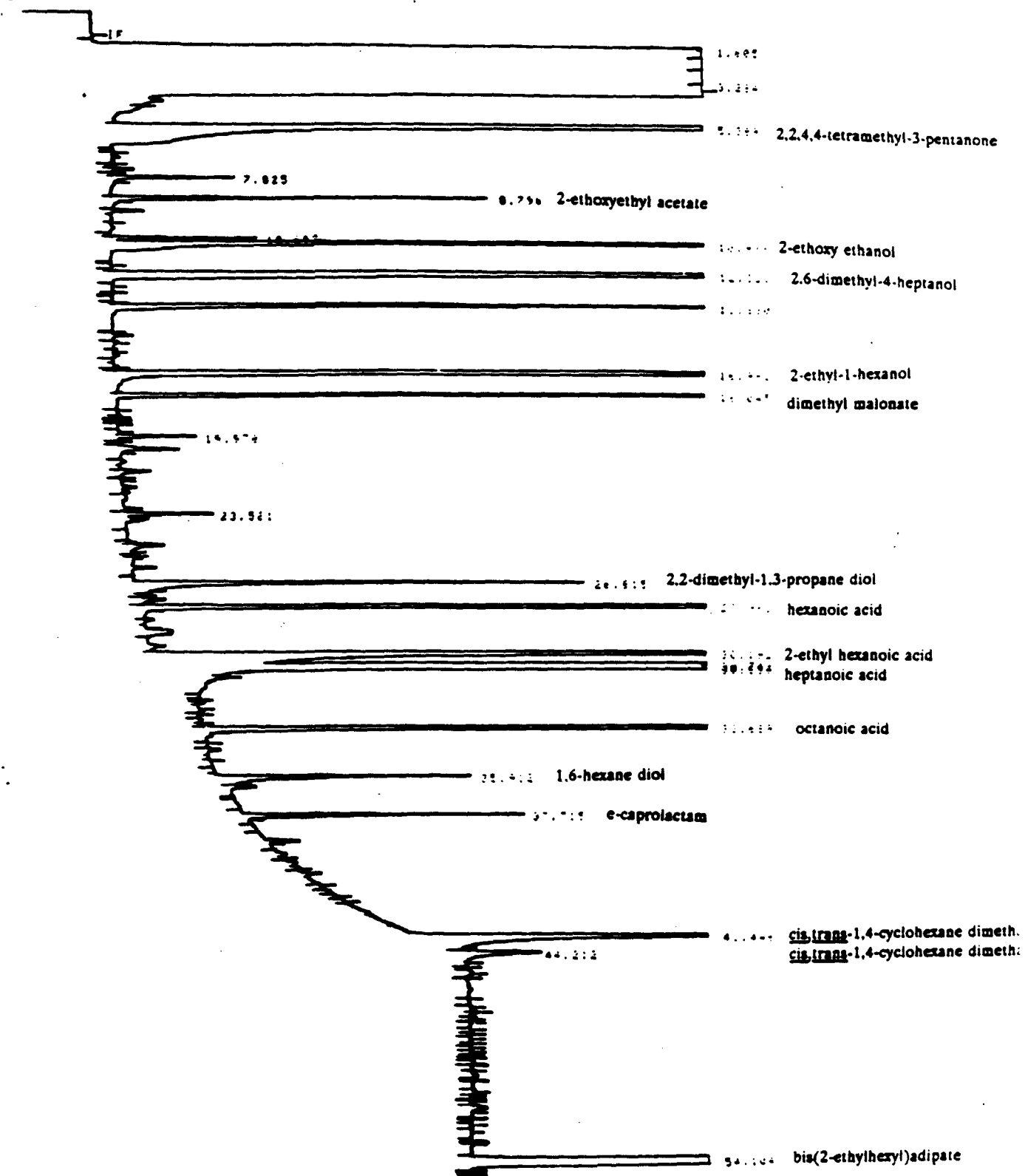
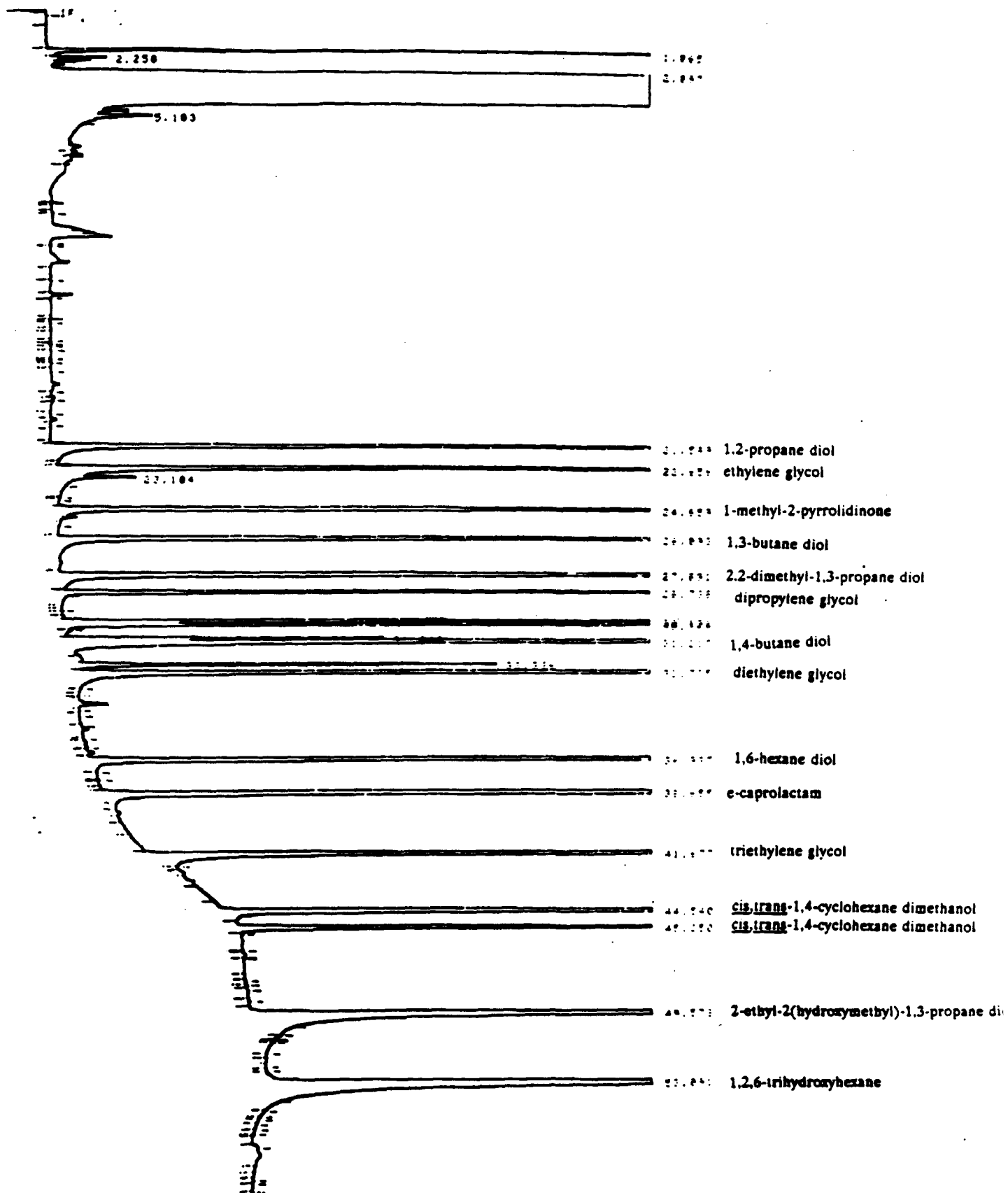


Figure 3.  
Gas Chromatogram of  
Aqueous (after MTBE Extraction) Extract



**Table 1.**  
**Selected Ketone, Glycol and Diol Compounds**

|   |  |
|---|--|
| 2,2,4,4-tetramethyl-1,3-pentanone             | 1,3-butane diol                              |
| 2-ethoxy ethanol                              | 2,2-dimethyl-1,3-propane diol                |
| 2,6-dimethyl-4-heptanol                       | dipropylene glycol                           |
| 2-ethyl-1-hexanol                             | 1,4-butane diol                              |
| dimethyl malonate                             | diethylene glycol                            |
| hexanoic acid                                 | 1,6-hexane diol                              |
| 2,2,4-trimethyl-1,3-pentane diol              | e-caprolactam                                |
| 2-ethyl hexanoic acid                         | triethylene glycol                           |
| heptanoic acid                                | <u>cis,trans</u> -1,4-cyclohexane dimethanol |
| octanoic acid                                 | 1,2,6-trihydroxyhexane                       |
| bis(2-ethylhexyl)adipate                      | 1-methyl-2-pyrrolidinone                     |
| 1,2-propane diol                              | ethylene glycol                              |
| 2-ethyl-2(hydroxymethyl)-<br>1,3-propane diol | 2-ethoxyethyl acetate                        |



**Table 2.**  
**MTBE Extractable Compounds**

**2,2,4,4-Tetramethyl-1,3-pentanone**  
**2-Ethoxyethyl acetate**  
**2-Ethoxy ethanol**  
**2,6-Dimethyl-4-heptanol**  
**2-Ethyl-1-hexanol**  
**Dimethyl malonate**  
**Hexanoic acid**  
**2,2,4-Trimethyl-1,3-pentane diol**  
**2-Ethyl hexanoic acid**  
**Heptanoic acid**  
**Octanoic acid**  
**bis(2-Ethylhexyl)adipate**

**Table 3.**  
**Aqueous Extract (after MTBE extraction) Compounds**

1,2-propane diol  
ethylene glycol  
1-methyl-2-pyrrolidinone  
1,3-butane diol  
2,2-dimethyl-1,3-propane diol  
dipropylene glycol  
1,4-butane diol  
diethylene glycol  
1,6-hexane diol  
ε-caprolactam  
triethylene glycol  
cis,trans-1,4-cyclohexane dimethanol  
2-ethyl-2(hydroxymethyl)-1,3-propane diol  
1,2,6-trihydroxyhexane

Table 4.  
MTBE Extractable Compounds  
GC Retention Times

| <u>Analyte</u>                               | <u>Retention Time (min)</u> |
|--|-----------------------------|
| 2,2,4,4-Tetramethyl-1,3-pentanone            | 5.4                         |
| 2-Ethoxyethyl acetate                        | 8.8                         |
| 2-Ethoxy ethanol                             | 10.9                        |
| 2,6-Dimethyl-4-heptanol                      | 12.3                        |
| 2-Ethyl-1-hexanol                            | 17.0                        |
| Dimethyl malonate                            | 18.0                        |
| 1-Methyl-2-pyrrolidinone                     | 23.7                        |
| 2,2-Dimethyl-1,3-propane diol                | 26.8                        |
| Hexanoic acid                                | 28.0                        |
| 2,2,4-Trimethyl-1,3-pentane diol             | 30.2                        |
| 2-Ethyl hexanoic acid                        | 30.7                        |
| Heptanoic acid                               | 30.9                        |
| Octanoic acid                                | 33.7                        |
| e-Caprolactam                                | 37.7                        |
| <u>cis,trans</u> -1,4-cyclohexane dimethanol | 43.3                        |
| bis(2-Ethylhexyl)adipate                     | 54.1                        |

Table 5.  
Aqueous Extract (after MTBE extraction) Compounds

| <u>Analyte</u>                               | <u>Retention Time (min)</u> |
|--|-----------------------------|
| 1,2-propane diol                             | 21.5                        |
| ethylene glycol                              | 22.6                        |
| 1-methyl-2-pyrrolidinone                     | 24.6                        |
| 1,3-butane diol                              | 26.0                        |
| 2,2-dimethyl-1,3-propane diol                | 27.8                        |
| dipropylene glycol                           | 28.7, 30.1, 30.3            |
| 1,4-butane diol                              | 31.1                        |
| diethylene glycol                            | 32.7                        |
| 1,6-hexane diol                              | 36.9                        |
| e-caprolactam                                | 38.6                        |
| triethylene glycol                           | 41.6                        |
| <u>cis,trans</u> -1,4-cyclohexane dimethanol | 44.4, 45.3                  |
| 2-ethyl-2(hydroxymethyl)-1,3-propane diol    | 49.4                        |
| 1,2,6-trihydroxyhexane                       | 53.0                        |

**Table 6.**  
**Gas Chromatograph Conditions**  
**for MTBE Extract Analysis**

|                               |  |
|-------------------------------|--|
| <b>Gas Chromatograph</b>      | <b>Hewlett-Packard Model 5880<br/>with Model 3396 Integrator</b>   |
| <b>Detector</b>               | <b>Flame Ionization Detector (FID)</b>   |
| <b>Column</b>                 | <b>DB-FFAP (polyethylene glycol - acid modified)<br/>fused silica capillary, 30 m x 0.53 i.d., 1.0 um<br/>film thickness</b> |
| <b>Injection Volume</b>       | <b>3 uL (splitless)</b>  |
| <b>Injection Port Liner</b>   | <b>Uniliner (Restek)</b>   |
| <b>Carrier Gas</b>            | <b>Helium</b>  |
| <b>Linear Velocity</b>        | <b>18 cm/sec (head pressure 4 psi)</b>   |
| <b>Initial Temperature</b>    | <b>60°C</b>  |
| <b>Initial Time</b>           | <b>1 minute</b>  |
| <b>Oven Temperature Rate</b>  | <b>4°C/minute</b>  |
| <b>Final Temperature</b>      | <b>230°C</b>   |
| <b>Final Temperature Hold</b> | <b>15 minutes</b>  |
| <b>Detector Temperature</b>   | <b>250°C</b>   |
| <b>Detector Makeup Gas</b>    | <b>Nitrogen</b>  |
| <b>Makeup Gas Flow Rate</b>   | <b>30 ml/minute</b>  |
| <b>Detector Attenuation</b>   | <b>Attn 2 ↑ 0</b>  |

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**Table 7.**  
**Gas Chromatograph Conditions**  
**for Aqueous (after MTBE Extraction) Analysis**

|                               |   |
|-------------------------------|---|
| <b>Gas Chromatograph</b>      | <b>Hewlett-Packard Model 5880<br/>with Model 3396 Integrator</b>  |
| <b>Detector</b>               | <b>Flame Ionization Detector (FID)</b>  |
| <b>Column</b>                 | <b>DB-WAX (polyethylene glycol) fused silica<br/>capillary, 30 m x 0.53 i.d., 1.0 um film thickness</b> |
| <b>Injection Volume</b>       | <b>3 uL (splitless)</b>   |
| <b>Injection Port Liner</b>   | <b>Uniliner (Restek)</b>  |
| <b>Carrier Gas</b>            | <b>Helium</b>   |
| <b>Linear Velocity</b>        | <b>18 cm/sec (head pressure 4 psi)</b>  |
| <b>Initial Temperature</b>    | <b>60°C</b>   |
| <b>Initial Time</b>           | <b>1 minute</b>   |
| <b>Oven Temperature Rate</b>  | <b>4°C/minute</b>   |
| <b>Final Temperature</b>      | <b>220°C</b>  |
| <b>Final Temperature Hold</b> | <b>15 minutes</b>   |
| <b>Detector Temperature</b>   | <b>250°C</b>  |
| <b>Detector Makeup Gas</b>    | <b>Nitrogen</b>   |
| <b>Makeup Gas Flow Rate</b>   | <b>30 ml/minute</b>   |
| <b>Detector Attenuation</b>   | <b>Attn 2 ↑ 0</b>   |

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## Appendix 2

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**Selected Ketone, Glycol,  
and Diol Compound  
Validation Study  
April 27, 1992**

**SUMMARY**

A gas chromatography method has been developed to analyze selected ketone, glycol, and diol compounds (Table 1) in groundwater at a method detection limit of 100 ug/L. To demonstrate the efficiency of this method, a validation has been performed. Three deionized water spikes at concentrations of 0.1, 1, and 10 mg/L of each compound listed in Table 1 were prepared and analyzed in triplicate. Twelve of the selected ketone, glycol, and diol compounds (Table 2) were extracted with methyl tert-butyl ether (MTBE). The remaining compounds (Table 3) were analyzed directly from the aqueous concentrate.

Selected ketone, glycol, and diol were extracted first from the deionized water by liquid/liquid extraction with MTBE using a separatory funnel. The MTBE extract was analyzed with a gas chromatograph (GC) equipped with a acid modified polyethylene glycol (DB-FFAP) mega-bore capillary column and a flame ionization detector (FID).

The remaining MTBE extracted aqueous sample was concentrated and analyzed using a gas chromatograph equipped with a polyethylene glycol (DB-WAX) mega-bore capillary column and a flame ionization detector (FID).



## **INTRODUCTION**

A validation study for selected ketone, glycol, and diol in groundwater at 100, 1000, and 10000 ug/L has been performed using gas chromatography.

## **METHOD**

The three spike levels chosen were: 100, 1000, and 10000 ug/L of selected ketone, glycol, and diol compounds (Table 1) in water. Spikes were prepared in triplicate by adding the spike compounds to 500 mL of deionized water in a separatory funnel. Extraction was performed by SW-846, 3rd Edition Method 3510 (separatory funnel liquid-liquid extraction) with 3 x 100 mL methyl tert-butyl ether (MTBE).

The MTBE was rotary evaporated to less than 10 mL. The extract was transferred to a 10 mL volumetric flask and brought to volume with MTBE. A 3 uL aliquot of the MTBE extract was injected onto a gas chromatograph (GC) equipped with a acid modified polyethylene glycol (DB-FFAP) mega-bore capillary column and a flame ionization detector (FID). GC conditions are shown in Table 4.

The MTBE extracted aqueous sample was rotary evaporated to less than 10 mL. The aqueous extract was transferred to another 10 mL volumetric flask and brought to volume with methanol. A 3 uL aliquot of the aqueous/methanol extract was injected onto a gas chromatograph equipped with a polyethylene glycol (DB-WAX) mega-bore capillary column and a flame ionization detector (FID). GC conditions are shown in Table 5.

## **RESULTS**

The Method Detection Limit (MDL) of 100 ug/L was determined for selected ketone, glycol and diol compounds based on chromatographic performance and signal to noise ratios. The analytical results are shown in Tables 6 and 7. The spike recoveries of 2-ethoxyethyl acetate in the MTBE extract were poor (0-7%). The spike recoveries for 2,2,4,4-tetramethyl-1,3-pentanone and 2,2,4-trimethyl-1,3-pentane diol were inconsistent, possibly due to degradation within the sample or gas chromatograph. Mean spike recoveries for the remaining MTBE extractable compounds ranged from 65-126% with %RSD ranging from 8 to 11. Mean spike recoveries for the MTBE extracted aqueous concentrates ranged from 85-120% with %RSD ranging from 3.7 to 12.

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Table 1.  
Selected Ketone, Glycol and Diol Compounds

|   |  |
|---|--|
| 2,2,4,4-tetramethyl-1,3-pentanone             | 1,3-butane diol                              |
| 2-ethoxy ethanol                              | 2,2-dimethyl-1,3-propane diol                |
| 2,6-dimethyl-4-heptanol                       | dipropylene glycol                           |
| 2-ethyl-1-hexanol                             | 1,4-butane diol                              |
| dimethyl malonate                             | diethylene glycol                            |
| hexanoic acid                                 | 1,6-hexane diol                              |
| 2,2,4-trimethyl-1,3-pentane diol              | e-caprolactam                                |
| 2-ethyl hexanoic acid                         | triethylene glycol                           |
| heptanoic acid                                | <u>cis,trans</u> -1,4-cyclohexane dimethanol |
| octanoic acid                                 | 1,2,6-trihydroxyhexane                       |
| bis(2-ethylhexyl)adipate                      | 1-methyl-2-pyrrolidinone                     |
| 1,2-propane diol                              | ethylene glycol                              |
| 2-ethyl-2(hydroxymethyl)-<br>1,3-propane diol | 2-ethoxyethyl acetate                        |

**Table 2.**  
**MTBE Extractable Compounds**

**2,2,4,4-Tetramethyl-1,3-pentanone**  
**2-Ethoxyethyl acetate**  
**2-Ethoxy ethanol**  
**2,6-Dimethyl-4-heptanol**  
**2-Ethyl-1-hexanol**  
**Dimethyl malonate**  
**Hexanoic acid**  
**2,2,4-Trimethyl-1,3-pentane diol**  
**2-Ethyl hexanoic acid**  
**Heptanoic acid**  
**Octanoic acid**  
**bis(2-Ethylhexyl)adipate**

Table 3.  
Aqueous Extract (after MTBE extraction) Compounds

1,2-propane diol  
ethylene glycol  
1-methyl-2-pyrrolidinone  
1,3-butane diol  
2,2-dimethyl-1,3-propane diol  
dipropylene glycol  
1,4-butane diol  
diethylene glycol  
1,6-hexane diol  
ε-caprolactam  
triethylene glycol  
cis,trans-1,4-cyclohexane dimethanol  
2-ethyl-2(hydroxymethyl)-1,3-propane diol  
1,2,6-trihydroxyhexane

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Table 4.  
Gas Chromatograph Conditions  
for MTBE Extract Analysis

|                        |   |
|------------------------|---|
| Gas Chromatograph      | Hewlett-Packard Model 5880<br>with Model 3396 Integrator  |
| Detector               | Flame Ionization Detector (FID)   |
| Column                 | DB-FFAP (polyethylene glycol - acid modified)<br>fused silica capillary, 30 m x 0.53 i.d., 1.0 um<br>film thickness |
| Injection Volume       | 3 uL (splitless)  |
| Injection Port Liner   | Uniliner (Restek)   |
| Carrier Gas            | Helium  |
| Linear Velocity        | 18 cm/sec (head pressure 4 psi)   |
| Initial Temperature    | 60°C  |
| Initial Time           | 1 minute  |
| Oven Temperature Rate  | 4°C/minute  |
| Final Temperature      | 230°C   |
| Final Temperature Hold | 15 minutes  |
| Detector Temperature   | 250°C   |
| Detector Makeup Gas    | Nitrogen  |
| Makeup Gas Flow Rate   | 30 ml/minute  |
| Detector Attenuation   | Attn 2 ↑ 0  |

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**Table 5.**  
**Gas Chromatograph Conditions**  
**for Aqueous (after MTBE Extraction) Analysis**

|                               |   |
|-------------------------------|---|
| <b>Gas Chromatograph</b>      | <b>Hewlett-Packard Model 5880<br/>with Model 3396 Integrator</b>  |
| <b>Detector</b>               | <b>Flame Ionization Detector (FID)</b>  |
| <b>Column</b>                 | <b>DB-WAX (polyethylene glycol) fused silica<br/>capillary, 30 m x 0.53 i.d., 1.0 um film thickness</b> |
| <b>Injection Volume</b>       | <b>3 uL (splitless)</b>   |
| <b>Injection Port Liner</b>   | <b>Uniliner (Restek)</b>  |
| <b>Carrier Gas</b>            | <b>Helium</b>   |
| <b>Linear Velocity</b>        | <b>18 cm/sec (head pressure 4 psi)</b>  |
| <b>Initial Temperature</b>    | <b>60°C</b>   |
| <b>Initial Time</b>           | <b>1 minute</b>   |
| <b>Oven Temperature Rate</b>  | <b>4°C/minute</b>   |
| <b>Final Temperature</b>      | <b>220°C</b>  |
| <b>Final Temperature Hold</b> | <b>15 minutes</b>   |
| <b>Detector Temperature</b>   | <b>250°C</b>  |
| <b>Detector Makeup Gas</b>    | <b>Nitrogen</b>   |
| <b>Makeup Gas Flow Rate</b>   | <b>30 ml/minute</b>   |
| <b>Detector Attenuation</b>   | <b>Attn 2 ↑ 0</b>   |

**Table 6.**  
**Selected Ketone, Glycol and Diol**  
**MTBE Extractable Compounds**  
**Validation Results**

| Parameter                        | Spike<br>Run | Percent Recovery |     |     |       |     |     |        |     |     | Mean<br>% Rec | %<br>RSD |
|----------------------------------|--------------|------------------|-----|-----|-------|-----|-----|--------|-----|-----|---------------|----------|
|                                  |              | 0.1 ppm          |     |     | 1 ppm |     |     | 10 ppm |     |     |               |          |
|                                  |              | 1                | 2   | 3   | 1     | 2   | 3   | 1      | 2   | 3   |               |          |
| 2,2,4,4-tetramethyl-3-pentanone  |              | 36               | 42  | 35  | 63    | 53  | 59  | 74     | 81  | 81  | 58            | 29       |
| 2-ethoxethyl acetate             |              | 0                | 0   | 0   | 6     | 6   | 6   | 6      | 7   | 6   | 4             | NC       |
| 2-ethoxy ethanol                 |              | 65               | 81  | 88  | 74    | 75  | 74  | 71     | 76  | 75  | 76            | 8.0      |
| 2,6-dimethyl-4-heptanol          |              | 79               | 98  | 97  | 94    | 100 | 97  | 110    | 114 | 110 | 100           | 10       |
| 2-ethyl-1-hexanol                |              | 94               | 114 | 122 | 103   | 110 | 108 | 116    | 121 | 119 | 112           | 8.5      |
| dimethyl malonate                |              | 56               | 69  | 76  | 63    | 63  | 62  | 61     | 66  | 65  | 65            | 8.1      |
| hexanoic acid                    |              | 76               | 54  | 59  | 82    | 97  | 97  | 100    | 120 | 106 | 100           | 21       |
| 2,2,4-trimethyl-1,3-pentane diol |              | 58               | 0   | 0   | 70    | 62  | 51  | 23     | 24  | 21  | 34            | NC       |
| 2-ethyl hexanoic acid            |              | 100              | 94  | 107 | 89    | 107 | 105 | 107    | 124 | 112 | 107           | 9.6      |
| heptanoic acid                   |              | 97               | 85  | 97  | 88    | 102 | 101 | 104    | 123 | 109 | 105           | 11       |
| octanoic acid                    |              | 113              | 104 | 123 | 88    | 107 | 105 | 107    | 130 | 113 | 109           | 11       |
| bis-(2-ethylhexyl) adipate       |              | 109              | 115 | 115 | 123   | 137 | 135 | 128    | 139 | 136 | 126           | 11       |

NC is defined as not calculated.



**Table 7.**  
**Selected Ketone, Glycol and Diol**  
**Aqueous Concentrate Compounds**  
**Validation Results**

| Parameter                                 | Spike<br>Run | Percent Recovery |     |     |       |     |     |        |     |     | Mean<br>% Rec | %<br>RSD |
|---|--------------|------------------|-----|-----|-------|-----|-----|--------|-----|-----|---------------|----------|
|   |              | 0.1 ppm          |     |     | 1 ppm |     |     | 10 ppm |     |     |               |          |
|   |              | 1                | 2   | 3   | 1     | 2   | 3   | 1      | 2   | 3   |               |          |
| 1,2-propane diol                          |              | 86               | 83  | 96  | 110   | 105 | 115 | 99     | 98  | 100 | 99            | 9.6      |
| ethylene glycol                           |              | 80               | 87  | 79  | 110   | 100 | 112 | 96     | 95  | 97  | 95            | 12       |
| 1-methyl-2-pyrrolidinone                  |              | 105              | 98  | 109 | 99    | 103 | 107 | 96     | 94  | 97  | 101           | 5.0      |
| 1,3-butane diol                           |              | 97               | 91  | 101 | 112   | 112 | 116 | 99     | 97  | 101 | 103           | 7.8      |
| 2,2-dimethyl-1,3-propane diol             |              | 96               | 101 | 102 | 93    | 92  | 97  | 87     | 85  | 90  | 94            | 5.8      |
| dipropylene glycol                        |              | 87               | 95  | 97  | 116   | 113 | 117 | 115    | 103 | 103 | 105           | 11       |
| 1,4-butane diol                           |              | 91               | 99  | 97  | 120   | 114 | 119 | 111    | 107 | 111 | 108           | 9.5      |
| diethylene glycol                         |              | 82               | 88  | 84  | 112   | 106 | 115 | 104    | 102 | 104 | 100           | 12       |
| 1,6-hexane diol                           |              | 87               | 93  | 93  | 109   | 104 | 110 | 101    | 97  | 102 | 100           | 7.2      |
| ε-caprolactam                             |              | 102              | 113 | 107 | 107   | 101 | 107 | 103    | 101 | 103 | 105           | 3.7      |
| triethylene glycol                        |              | 94               | 98  | 88  | 111   | 103 | 113 | 109    | 104 | 109 | 103           | 8.0      |
| cis/trans-1,4-cyclohexane dimethanol      |              | 91               | 94  | 96  | 83    | 80  | 83  | 82     | 79  | 81  | 85            | 7.1      |
| cis/trans-1,4-cyclohexane dimethanol      |              | 102              | 105 | 104 | 87    | 84  | 87  | 84     | 82  | 85  | 91            | 10       |
| 2-ethyl-2(hydroxymethyl)-1,3-propane diol |              | 0                | 0   | 0   | 121   | 117 | 129 | 115    | 115 | 120 | 120           | 4.9      |
| 1,2,6-trihydroxy hexane                   |              | 0                | 0   | 0   | 91    | 89  | 101 | 102    | 104 | 108 | 100           | 7.4      |

NC is defined as not calculated.

## Appendix 3

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**Analytical Results of  
Selected Ketone, Glycol and Diol Compounds  
in Groundwater Samples  
from the Hooker/Ruco Superfund Site  
Hicksville, New York  
May 4, 1992**

**SUMMARY**

Groundwater samples from six monitoring wells at Hooker/Ruco Superfund Site at Hicksville, New York were analyzed for selected ketone, glycol, and diol compounds. These compounds were water soluble compounds utilized as raw materials at this site (see Table 1).

The groundwater samples from monitoring wells P1, F1, J1, 10593, K1, and L1 were collected on 11/06 and 11/07/91. The samples were extracted on 11/07 and 11/08/91 with methyl tert-butyl ether (MTBE) and both the MTBE extract and the remaining aqueous sample were concentrated and analyzed for the selected compounds using flame ionization gas chromatography.

The major component determined in the groundwater samples was 2,2-dimethyl-1,3-propane diol in concentrations ranging from 0.10 to 220 mg/L. Other compounds determined were 2,6-dimethyl-4-heptanol, 2,2,4-trimethyl-1,3-pentane diol, hexanoic acid, 2-ethyl-hexanoic acid, octanoic acid, diethylene glycol, ethylene glycol, dipropylene glycol and triethylene glycol. Selected compounds not detected in groundwater samples were: 2,2,4,4-tetramethyl-3-pentanone; 2-ethyl-1-hexanol; dimethyl malonate; hexanoic acid; heptanoic acid; octanoic acid; bis(2-ethylhexyl) adipate; 1,2-propane diol; 1-methyl-2-pyrrolidinone; 1,3-butane diol; 1,4-butane dio; 1,6-hexane diol; e-caprolactam; cis/trans-1,4-cyclohexane dimethanol; 2-ethyl-2(hydroxymethyl-1,3-propane diol and 1,2,6-trihydroxy hexane.

## **INTRODUCTION**

Groundwater samples were collected from six wells identified as P1, F1, J1, 10593, K1, and L1 from the Hooker/Ruco Superfund Site in Hicksville, New York. The groundwater samples were collected in duplicate into 1 Liter amber glass bottles with teflon lined caps.

## **EXPERIMENTAL**

The groundwater samples were analyzed for selected organic compounds using the methodology described in *Analytical Method for the Analysis of Selected Ketone, Glycol and Diol Compounds in Ground Water*, April 27, 1992.

The samples were also analyzed for Total Organic Carbon (TOC) using SW-846, 3rd Edition Method 9060 on 11/11/91.

## **RESULTS AND DISCUSSION**

The results of the analyses of the groundwater samples for selected ketone, glycol and diol compounds which were extracted into MTBE are contained in Tables 2. Samples P1, F1, J1, 10593, and L1 contained concentrations of some of the selected ketone, glycol and diol compounds greater than 0.1 mg/L. Sample F1 contained the highest total concentration of selected semi-volatile compounds. The MTBE extract from sample L1 did not contain any of the selected semi-volatile organic compounds (<0.10 mg/L). Residual amounts of 2,2-dimethyl-1,3-propane diol were present (below the quantification limit) in the MTBE extracts, due to the high concentrations present in the aqueous concentrates.

The results from the analysis of aqueous concentrates of groundwater samples which had been extracted with MTBE are contained in Table 3. The aqueous concentrates from ground water samples collected from all six well locations had measurable concentrations of the selected ketone, glycol and diol compounds. The

major constituent determined was 2,2-dimethyl-1,3-propane diol.

A summary of the compounds analyzed in the groundwater samples collected from six wells along with the respective TOC content for each sample are contained in Table 4. The concentrations of compounds determined were converted to their carbon equivalent to enable comparison to reported TOC concentrations. The percentage of carbon accounted for by the selected ketone, glycol and diol compounds ranged from 10 to 86%

#### QA/QC

The performance of the analytical method was determined by spiking both blank MilliQ water and groundwater samples with known concentrations of the selected ketone, glycol and diol compounds. Percent recovery of selected ketone, glycol and diol compounds extracted into MTBE are contained in Table 5. The recoveries of selected compounds fortified at 0.1, 1.0 and 10 ppm in MilliQ water and groundwater were comparable and ranged from 44 to 90%.

Percent recovery of ketone, glycol and diol compounds determined in the aqueous concentrate are contained in Table 6. MilliQ water and groundwater samples which were fortified at 0.1, 1.0, 4.0 and 10 ppm had average recoveries ranging from 53 to 113%. The recovery of the selected compounds from MilliQ water and groundwater samples were comparable, except for 2-ethyl-2(hydroxymethyl)-1,3-propane diol and 1,2,6-trihydroxy hexane for which lower recoveries were obtained from the groundwater samples.

The performance of the TOC analyses was determined by spiking both a blank deionized water blank and a groundwater sample. The percent recovery of the DI blank spike and the sample spike were: 110% and 98% respectively. A reference standard was analyzed containing 400 mg/L carbon. The percent recovery of the reference standard was 106%. The results are shown in Table 7.

Table 1.  
Selected Ketone, Glycol, and Diol Compounds

|   |  |
|---|--|
| 2,2,4,4-tetramethyl-1,3-pentanone             | 1,3-butane diol                              |
| 2-ethoxy ethanol                              | 2,2-dimethyl-1,3-propane diol                |
| 2,6-dimethyl-4-heptanol                       | dipropylene glycol                           |
| 2-ethyl-1-hexanol                             | 1,4-butane diol                              |
| dimethyl malonate                             | diethylene glycol                            |
| hexanoic acid                                 | 1,6-hexane diol                              |
| 2,2,4-trimethyl-1,3-pentane diol              | e-caprolactam                                |
| 2-ethyl hexanoic acid                         | triethylene glycol                           |
| heptanoic acid                                | <u>cis,trans</u> -1,4-cyclohexane dimethanol |
| octanoic acid                                 | 1,2,6-trihydroxyhexane                       |
| bis(2-ethylhexyl)adipate                      | 1-methyl-2-pyrrolidinone                     |
| 1,2-propane diol                              | ethylene glycol                              |
| 2-ethyl-2(hydroxymethyl)-<br>1,3-propane diol | 2-ethoxyethyl acetate                        |

Table 2.  
MTBE Extract  
Analytical Results  
mg/L

| Parameter                        | Date | P1<br>11/06/91 | F1<br>11/06/91 | J1<br>11/06/91 | 10593<br>11/07/91 | K1<br>11/07/91 | L1<br>11/07/91 |
|----------------------------------|------|----------------|----------------|----------------|-------------------|----------------|----------------|
| 2,2,4,4-tetramethyl-3-pentanone  |      | ND 0.1         | ND 0.1         | ND 0.1         | ND 0.1            | ND 0.1         | ND 0.1         |
| 2,6-dimethyl-4-heptanol          |      | ND 0.1         | 1.3            | 0.1            | ND 0.1            | ND 0.1         | ND 0.1         |
| 2-ethyl-1-hexanol                |      | ND 0.1         | ND 0.1         | ND 0.1         | ND 0.1            | ND 0.1         | ND 0.1         |
| dimethyl malonate                |      | ND 0.1         | ND 0.1         | ND 0.1         | ND 0.1            | ND 0.1         | ND 0.1         |
| hexanoic acid                    |      | ND 0.1         | ND 0.1         | ND 0.1         | ND 0.1            | ND 0.1         | ND 0.1         |
| 2,2,4-trimethyl-1,3-pentane diol |      | 0.2            | 1.1            | 0.3            | ND 0.1            | ND 0.1         | ND 0.1         |
| 2-ethyl-hexanoic acid            |      | 0.4            | 4.0            | 0.1            | ND 0.1            | ND 0.1         | ND 0.1         |
| heptanoic acid                   |      | ND 0.1         | ND 0.1         | ND 0.1         | ND 0.1            | ND 0.1         | ND 0.1         |
| octanoic acid                    |      | ND 0.1         | ND 0.1         | ND 0.1         | ND 0.1            | 0.1            | ND 0.1         |
| bis(2-ethylhexyl) adipate        |      | ND 0.1         | ND 0.1         | ND 0.1         | ND 0.1            | ND 0.1         | ND 0.1         |
| 2,2-dimethyl-1,3-propane diol    |      | 0.5            | 31             | 1.5            | 0.3               | 0.1            | ND 0.1         |

ND x is defined as not detected at or above x.

**Table 3.**  
**Aqueous Concentrate**  
**Analytical Results**  
**mg/L**

| Parameter                                 | Date | P1<br>11/06/91 | F1<br>11/06/91 | J1<br>11/06/91 | 10593<br>11/07/91 | K1<br>11/07/91 | L1<br>11/07/91 |
|---|------|----------------|----------------|----------------|-------------------|----------------|----------------|
| 1,2-propane diol                          |      | ND 0.1         | ND 0.1         | ND 0.1         | ND 0.1            | ND 0.1         | ND 0.1         |
| ethylene glycol                           |      | ND 0.1         | ND 0.1         | 0.1            | 0.1               | 0.1            | ND 0.1         |
| 1-methyl-2-pyrrolidinone                  |      | ND 0.1         | ND 0.1         | ND 0.1         | ND 0.1            | ND 0.1         | ND 0.1         |
| 1,3-butane diol                           |      | ND 0.1         | ND 0.1         | ND 0.1         | ND 0.1            | ND 0.1         | ND 0.1         |
| 2,2-dimethyl-1,3-propane diol             |      | 5.3            | 190            | 4.9            | 4.3               | 2.1            | 0.1            |
| dipropylene glycol                        |      | ND 0.1         | ND 0.1         | ND 0.1         | 0.1               | ND 0.1         | ND 0.1         |
| 1,4-butane diol                           |      | ND 0.1         | ND 0.1         | ND 0.1         | ND 0.1            | ND 0.1         | ND 0.1         |
| diethylene glycol                         |      | ND 0.1         | ND 0.1         | ND 0.1         | 0.3               | 0.2            | 0.1            |
| 1,6-hexane diol                           |      | ND 0.1         | ND 0.1         | ND 0.1         | ND 0.1            | ND 0.1         | ND 0.1         |
| ε-caprolactam                             |      | ND 0.1         | ND 0.1         | ND 0.1         | ND 0.1            | ND 0.1         | ND 0.1         |
| triethylene glycol                        |      | ND 0.1         | ND 0.1         | ND 0.1         | 0.2               | 0.1            | 0.1            |
| cis/trans-1,4-cyclohexane dimethanol      |      | ND 0.1         | ND 0.1         | ND 0.1         | ND 0.1            | ND 0.1         | ND 0.1         |
| cis/trans-1,4-cyclohexane dimethanol      |      | ND 0.1         | ND 0.1         | ND 0.1         | ND 0.1            | ND 0.1         | ND 0.1         |
| 2-ethyl-2(hydroxymethyl)-1,3-propane diol |      | ND 0.1         | ND 0.1         | ND 0.1         | ND 0.1            | ND 0.1         | ND 0.1         |
| 1,2,6-trihydroxy hexane                   |      | ND 0.1         | ND 0.1         | ND 0.1         | ND 0.1            | ND 0.1         | ND 0.1         |

ND x is defined as not detected at or above x.



Table 4.  
Total Organic Carbon Results

| Parameter                         | P1   | P1   | F1  | F1   | J1   | J1   | 10593 | 10593 | K1  | K1   | L1    | L1   |
|-----------------------------------|------|------|-----|------|------|------|-------|-------|-----|------|-------|------|
|                                   | ppm  | ppmC | ppm | ppmC | ppm  | ppmC | ppm   | ppmC  | ppm | ppmC | ppm   | ppmC |
| 2,2-dimethyl-1,3-propane diol     | 5.8  | 3.4  | 220 | 130  | 6.4  | 3.7  | 4.6   | 2.7   | 2.2 | 1.3  | 0.1   | 0.06 |
| 2,6-dimethyl-4-heptanol           |      |      | 1.3 | 0.98 | 0.1  | 0.08 |       |       |     |      |       |      |
| 2,2,4-trimethyl-1,3-pentane diol  | 0.2  | 0.13 | 1.1 | 0.73 | 0.32 | 0.21 |       |       |     |      |       |      |
| 2-ethyl hexanoic acid             | 0.42 | 0.28 | 4   | 2.6  | 0.11 | 0.07 |       |       |     |      |       |      |
| octanoic acid                     |      |      | 0.1 | 0.07 |      |      |       |       |     |      |       |      |
| hexanoic acid                     |      |      | 0.1 | 0.06 |      |      |       |       |     |      |       |      |
| ethylene glycol                   |      |      |     |      |      |      | 0.1   | 0.04  | 0.1 | 0.04 |       |      |
| diethylene glycol                 |      |      |     |      |      |      | 0.33  | 0.15  | 0.2 | 0.09 | 0.13  | 0.06 |
| triethylene glycol                |      |      |     |      |      |      | 0.2   | 0.1   | 0.1 | 0.05 | 10.12 | 0.06 |
| dipropylene glycol                |      |      |     |      |      |      | 0.1   | 0.05  |     |      |       |      |
| Total                             | 6.4  | 3.8  | 220 | 130  | 6.9  | 4.1  | 5.3   | 3     | 2.6 | 1.4  | 0.48  | 2.4  |
| TOC (ppm)                         |      | 13   |     | 190  |      | 26   |       | 6.2   |     | 4    |       | 10   |
| Percent as Total (ppmC)/TOC (ppm) |      | 28   |     | 68   |      | 26   |       | 86    |     | 36   |       |      |

ppm is defined as parts per million

ppmC is defined as ppm of carbon (mole ratio)

Table 5.  
MTBE Extract  
Spike Recovery Data  
Percent Recovery (%)

| Parameter                        | Blank<br>Spike<br>0.1 ppm | Blank<br>Spike<br>10 ppm | K1<br>Spike<br>1 ppm | K1<br>Spike<br>1 ppm | Blank<br>Spike<br>0.1 ppm | Blank<br>Spike<br>1 ppm |
|----------------------------------|---------------------------|--------------------------|----------------------|----------------------|---------------------------|-------------------------|
| 2,2,4,4-tetramethyl-3-pentanone  | 42                        | 76                       | 49                   | 46                   | 22                        | 66                      |
| 2,6-dimethyl-4-heptanol          | 73                        | 92                       | 75                   | 73                   | 60                        | 79                      |
| 2-ethyl-1-hexanol                | 82                        | 92                       | 79                   | 77                   | 69                        | 81                      |
| dimethyl malonate                | 48                        | 52                       | 41                   | 40                   | 39                        | 46                      |
| hexanoic acid                    | 107                       | 91                       | 81                   | 82                   | 100                       | 91                      |
| 2,2,4-trimethyl-1,3-pentane diol | 59                        | 87                       | 57                   | 61                   | 56                        | 72                      |
| 2-ethyl-hexanoic acid            | 60                        | 91                       | 82                   | 86                   | 57                        | 76                      |
| heptanoic acid                   | 66                        | 88                       | 77                   | 81                   | 60                        | 74                      |
| octanoic acid                    | 69                        | 88                       | 81                   | 92                   | 63                        | 75                      |
| bis(2-ethylhexyl) adipate        | 89                        | 100                      | 85                   | 96                   | 88                        | 92                      |

Table 6.  
Aqueous Concentrate  
Spike Recovery Data  
Percent Recovery (%)

| Parameter                                 | Blank<br>Spike<br>0.1 ppm | Blank<br>Spike<br>10 ppm | K1<br>Spike<br>1 ppm | K1<br>Spike<br>1 ppm | Blank<br>Spike<br>1 ppm | K1<br>Spike<br>4 ppm | K1<br>Spike<br>1 ppm | 10593<br>Spike<br>1 ppm |
|---|---------------------------|--------------------------|----------------------|----------------------|-------------------------|----------------------|----------------------|-------------------------|
| 1,2-propane diol                          | 89                        | 101                      | 80                   | 82                   | 110                     | 116                  | 133                  | 117                     |
| ethylene glycol                           | 97                        | 104                      | 67                   | 71                   | 123                     | 139                  | 151                  | 152                     |
| 1-methyl-2-pyrrolidinone                  | 84                        | 96                       | 80                   | 81                   | 91                      | 94                   | 96                   | 80                      |
| 1,3-butane diol                           | 83                        | 95                       | 74                   | 81                   | 100                     | 104                  | 110                  | 94                      |
| 2,2-dimethyl-1,3-propane diol             | 93                        | 106                      | 81                   | 89                   | 90                      | 105                  | 138                  | 117                     |
| dipropylene glycol                        | 86                        | 102                      | 73                   | 78                   | 142                     | 124                  | 116                  | 112                     |
| 1,4-butane diol                           | 88                        | 95                       | 103                  | 113                  | 101                     | 106                  | 100                  | 96                      |
| diethylene glycol                         | 95                        | 90                       | 98                   | 97                   | 74                      | 82                   | 93                   | 119                     |
| 1,6-hexane diol                           | 80                        | 92                       | 72                   | 70                   | 90                      | 99                   | 85                   | 80                      |
| $\epsilon$ -caprolactam                   | 82                        | 94                       | 66                   | 62                   | 95                      | 96                   | 77                   | 78                      |
| triethylene glycol                        | 106                       | 91                       | 36                   | 35                   | 106                     | 152                  | 88                   | 80                      |
| cis/trans-1,4-cyclohexane dimethanol      | 70                        | 76                       | 55                   | 55                   | 107                     | 105                  | 88                   | 99                      |
| cis/trans-1,4-cyclohexane dimethanol      | 76                        | 79                       | 54                   | 54                   | 110                     | 109                  | 72                   | 67                      |
| 2-ethyl-2(hydroxymethyl)-1,3-propane diol | 0                         | 50                       | 16                   | 15                   | 92                      | 84                   | 57                   | 57                      |
| 1,2,6-trihydroxy hexane                   | 0                         | 47                       | 20                   | 19                   | 121                     | 114                  | 26                   | 30                      |

Table 7.  
Total Organic Carbon  
Spike Recovery Data

| Identification     | Amount<br>Added<br>mg/L | Amount<br>Found<br>mg/L | Spike<br>Recovery<br>% |
|--------------------|-------------------------|-------------------------|------------------------|
| Blank Spike        | 1000                    | 1200                    | 120%                   |
| Sample F1 Spike    | 1                       | 1.1                     | 110%                   |
| Reference Standard | 400                     | 420                     | 106%                   |